

**DEHUMIDIFIER UNIT FOR RADIANT SYSTEMS
FLUSH-MOUNTING WALL INSTALLATION
KDP**

GIACOMINI
WATER E-MOTION

KDPRHY024
Description

The **KDP** units are monobloc units for wall installation, to be combined with radiant systems for moisture control with possible integration of sensible available power.

Versions and product codes
Units

| Product code | Dehumidification | Cooling integration | Ventilation | Technical communication ref. |
|------------------|------------------|---------------------|-------------|------------------------------|
| KDPHY024 | YES | NO | NO | 0930EN |
| KDPRHY024 | YES | YES | NO | 0931EN |

Accessories

| Product code | Description |
|-----------------|---------------------|
| KDPCY024 | Outer casing |
| KDPFY024 | Front panel |

Technical data

| CONSTRUCTION CHARACTERISTICS | |
|-------------------------------------|---|
| Refrigeration compressor | Airtight, alternative |
| Refrigerant gas | R290 - 105 g |
| Electricity supply | 230 V 50 hz |
| Pre-cooling coil | Copper pipes (2 rows) and aluminium fins with hydrophilic treatment |
| Evaporator coil | Copper pipes and aluminium fins with hydrophilic treatment |
| Post-heating coil | Copper pipes and aluminium fins |
| Water connections | 2 x 1/2" F |
| Fan | Dual suction centrifuge with direct-coupled 3-speed motor |
| Air filter | With filtering material in synthetic fibre class G3 (EN 779:2002) |
| Nominal operating temperature range | 15÷30 °C |
| Safety features | Inlet water temperature control, evaporator, condenser, maximum pressure switch, alarm signal LED and relay |

| CHARACTERISTIC DATA | Dehumidif. | Integration |
|---|------------|-------------|
| Air flow rate [m³/h] | 200 | 300 |
| Moisture removed (26 °C - 65% R.H. - inlet water 15 °C) [l/24h] | 23 | 23 |
| Max. absorbed electric power [W] | 250 | 290 |
| Electric power absorbed by fan [W] | 30 | 40 |
| Pre-cooling water flow rate [l/h] | 180 | 180 |
| Total water flow rate [l/h] | 220 | 300 |
| Water circuit pressure drop [kPa] | 12 | 12 |
| Weight [kg] | 34 | 34 |

| NOISE DATA | | | |
|-------------------------------------|---------|---------|---------|
| Sound power level db (A) (ISO 3747) | Speed 1 | Speed 2 | Speed 3 |
| Ventilation | 39,6 | 41,4 | 46,2 |
| Dehumidification | 46 | 47,5 | 49,2 |

NB: the equivalent sound pressure level depends on the room where the unit is installed, and the presence or absence of ducts and/or plenums. Generally speaking, the value is 7-10 db (A) lower than the sound power level, and this value falls further when there are ducts and/or plenums.

| PERFORMANCE | | | | | | | | | | | |
|---|------|-----|-----|------|------|--------------------------------------|------|------|-----|------|------|
| [air conditions 24 °C - 55 % UR] | | | | | | | | | | | |
| Dehumidification - Air flow rate 200 m³/h | | | | | | Integration - Air flow rate 300 m³/h | | | | | |
| T | A | B | C | D | E | F | A | B | C | D | E |
| 12 | 1358 | 923 | 435 | 15,0 | 642 | 237 | 1533 | 1130 | 403 | 13,9 | 1762 |
| 15 * | 1209 | 839 | 370 | 12,8 | 578 | 239 | 1351 | 1005 | 346 | 12,0 | 1583 |
| 18 | 1084 | 747 | 337 | 11,6 | 548 | 241 | 1184 | 879 | 305 | 10,5 | 1419 |
| [air conditions 24 °C - 65 % UR] | | | | | | | | | | | |
| Dehumidification - Air flow rate 200 m³/h | | | | | | Integration - Air flow rate 300 m³/h | | | | | |
| T | A | B | C | D | E | F | A | B | C | D | E |
| 12 | 1481 | 839 | 642 | 22,2 | 851 | 239 | 1652 | 1008 | 644 | 22,2 | 1885 |
| 15 * | 1276 | 757 | 519 | 17,9 | 731 | 242 | 1402 | 914 | 488 | 16,9 | 1637 |
| 18 | 1117 | 680 | 437 | 15,1 | 651 | 244 | 1213 | 796 | 417 | 14,4 | 1451 |
| [air conditions 26 °C - 55 % UR] | | | | | | | | | | | |
| Dehumidification - Air flow rate 200 m³/h | | | | | | Integration - Air flow rate 300 m³/h | | | | | |
| T | A | B | C | D | E | F | A | B | C | D | E |
| 12 | 1537 | 979 | 558 | 19,3 | 767 | 239 | 1736 | 1200 | 536 | 18,5 | 1969 |
| 15 * | 1341 | 898 | 443 | 15,3 | 653 | 241 | 1511 | 1097 | 414 | 14,3 | 1746 |
| 18 | 1210 | 812 | 398 | 13,7 | 612 | 244 | 1344 | 970 | 374 | 12,9 | 1582 |
| [air conditions 26 °C - 65 % UR] | | | | | | | | | | | |
| Dehumidification - Air flow rate 200 m³/h | | | | | | Integration - Air flow rate 300 m³/h | | | | | |
| T | A | B | C | D | E | F | A | B | C | D | E |
| 12 | 1689 | 894 | 795 | 27,5 | 1006 | 242 | 1892 | 1068 | 824 | 28,5 | 2128 |
| 15 * | 1479 | 814 | 665 | 23,0 | 879 | 244 | 1617 | 973 | 644 | 22,2 | 1856 |
| 18 | 1251 | 730 | 521 | 18,0 | 738 | 247 | 1369 | 878 | 491 | 17,0 | 1610 |

T: supply water temperature [°C] (* Design temperature)

A: total cooling capacity [W]

B: sensible cooling capacity [W]

C: latent cooling capacity [W]

D: dehumidification capacity [l/24h]

E: power required for the water cooler [W]

F: electric power absorbed [W]



Main components

STRUCTURE: in galvanised metal panels entirely covered with a sound-absorbent coating in foam polyurethane with open cells.

FILTERING SECTION: filtering structure in galvanised metal, with G3 filter that can be removed from every side of the unit.

COOLING CIRCUIT: in copper pipes; finned aluminium coils with copper pipes, water-freon heat exchanger in braze-welded stainless steel plates. Alternative piston-operated cooling compressor - 10 cc; moisture filter.

HYDRAULIC CIRCUIT: in copper pipes, with finned aluminium coil and copper pipes for air pre-treatment; plate exchanger for refrigerant cooling; on-off valve for operating mode change. The galvanised metal unit frame contains the finned coils for air treatment, the cooling circuit for dehumidification, the suction air filter, the condensate collection basin, the delivery fan, and the electric command panel.

FAN: dual suction centrifuge with forward blades, with direct-coupled 3-speed motor; the operating speed is set by choosing the wires to be connected to the electricity supply.

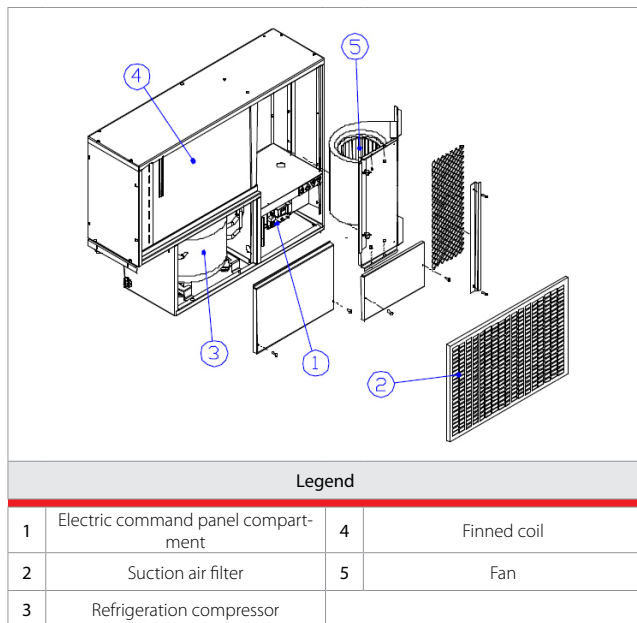


Figure 1 - Components

Operation

Operation with neutral air

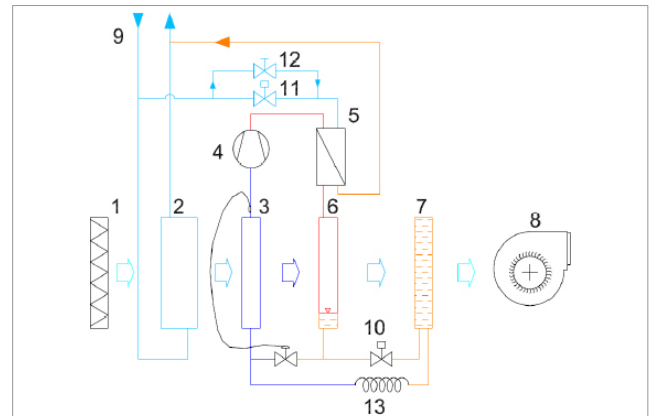


Figure 2 - Operating diagram with neutral air

The air is filtered via the filtering section (1) and is pre-cooled via the cooled water exchanger (2). The use of cooled water to pre-cool the air is fundamental for the efficiency of the process, as it minimises the use of electricity by the cooling compressor (4). The air is then dehumidified by passing through the finned coils of a cooling circuit: the actual dehumidification takes place in the first coil (3 - **evaporator**), while in the second (6 - **condenser**) the post-heating operation uses the heat developed by the cooling circuit. The outlet air is neutral compared with the unit inlet temperature; this effect is obtained thanks to the transit of calibrated water in the plate exchanger (5) to remove the excess heat. The finned exchanger (7) acts as a cooling liquid accumulator and has a limited effect in this operating mode. The manual valve (12) has a partial opening and permits limited water transit to take out the excess heat compared with the neutral outlet air. The unit is able to function with this configuration even without water; with no pre-cooling or heat dispersal however, the outlet air temperature will be higher than that of the inlet air.

Integration operation

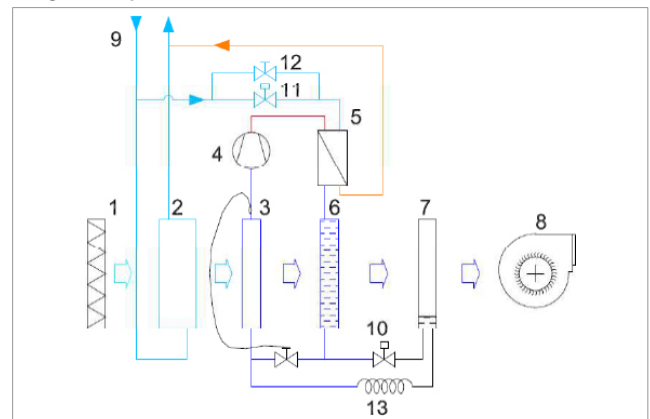


Figure 3 - Operating diagram in integration mode

In this mode, the solenoid valve (10) is closed and the solenoid valve (11) is opened; the accumulator (7) drains towards the capillary pipe (13) and the freed liquid accumulates in the condenser (6). When the condenser is completely full of liquid, heat dispersal is inhibited and takes place almost entirely in the plate exchanger (5) where the cooled water freely flows via the open valve (11). In integration operation, there is also a switch to a higher fan speed, which is factory-set to provide 200 mc/h in dehumidification mode and 300 mc/h in integration mode. Integration operation is only possible with a cooled water supply.

LED display diagnostics

Red "POWER" LED: a fixed light indicates that the power supply is enabled.

Green "COMPR" LED: indicates dehumidification consent. A fixed light indicates that the compressor is working. A flashing light indicates that the compressor is in standby following start-up or a fault.

Alarm LEDs 3 and 4: see the table below

○ = LED off ● = LED on ◐ = LED flashing

| Yellow LED ALARM1 | Red LED ALARM2 | Diagnosis | Permanency |
|----------------------|-------------------|---|--|
| ○ | ○ | No alarm | |
| ◐ | ○ | Room temperature too high, or empty circuit | Permanent alarm |
| ● | ○ | Room temperature too low | Permanent alarm |
| ○ | ◐ | Maximum cooling pressure lockout | Permanent alarm |
| ○ | ● | Delivery water temperature higher than 30 °C | It resets by itself, if the temperature falls |

| Yellow LED ALARM1 | Red LED ALARM2 | Diagnosis |
|----------------------|--------------------|---|
| fast flashing ◐ | | One of the probes is faulty: 1 flash: evaporator probe 2 flashes: water probe 3 flashes: condenser probe |
| | fast flashing ◐ | One of the probes is disconnected: 1 flash: evaporator probe 2 flashes: water probe 3 flashes: condenser probe |



NB.

In the event of a permanent alarm, the compressor stops and does not restart. To reset the alarm, disconnect the electricity supply to the electronic card and then reconnect it again.

Connections

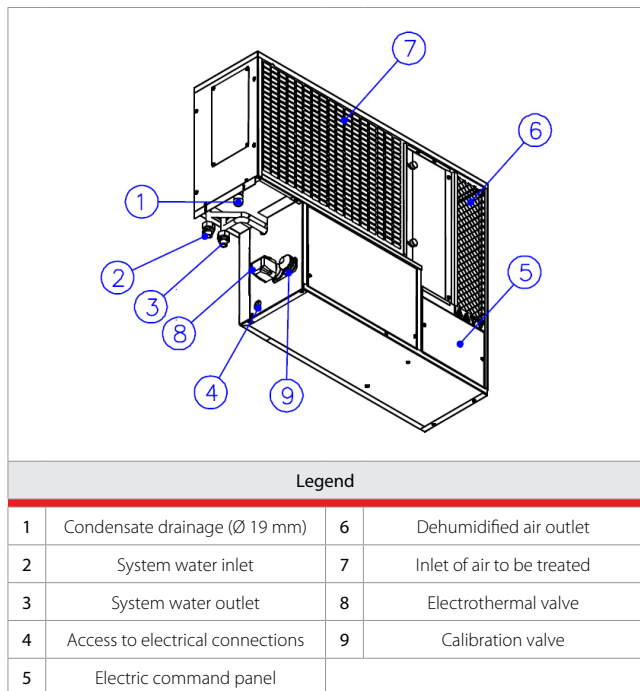


Figure 4 - Connections

Electric connections

WIRE SECTION

The electricity supply line and the disconnection devices must be determined by qualified electricity design experts; in any case, the cable section must be at least 3x1,5 mm², L + N + E.

For operating consent: the cable must have a minimum section of 0,5 mm²

ELECTRIC LAYOUT

The unit is usually supplied with the fan connection at its minimum speed, but the speeds for the dehumidifier or cooling dehumidifier can be set during the installation phase.

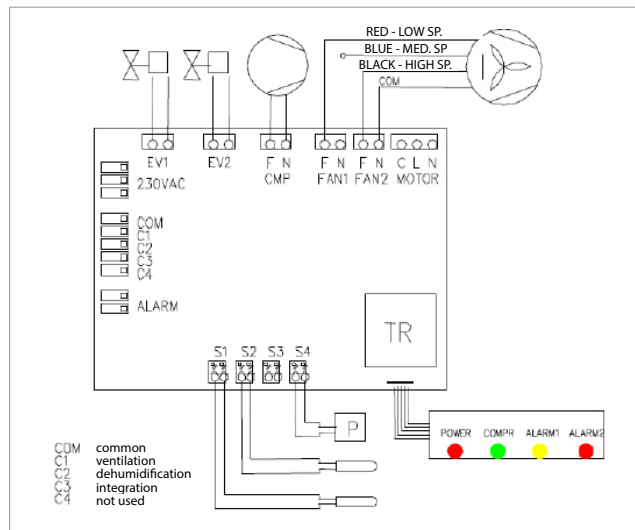


Figure 5 - Electric connections

OPERATING CONSENT

The unit operates by means of three digital inputs (clean contact).

Ventilation consent: contact between the COM-C1 terminals. Not usually used, but by closing the contact you can activate the fan only (to force the movement of the air).

Dehumidification consent: contact between the COM-C2 terminals. Usually jumpered if there is no room humidity adjustment system. The unit interrupts operation when the contact between the two terminals opens.

Integration consent: contact between the COM-C3 terminals. The unit activates the dehumidification and integration function, with the fan at its higher speed.

Water-free operation



Warning.

The dehumidifier can operate without cooled water, but the suction air temperature must not be higher than 22 °C. The dehumidifying capacity of the unit will anyway be lower (reduced by up to 40%).

Warning.

Do not circulate cooling water when the unit is not working for long periods, as condensate could form on the outer surface of the unit itself.

Warning.

After filling the system with water, you are advised to carefully check the seal not only of the connections but also of the unit's hydraulic circuit.



Accessories

KDPCY024 outer casing

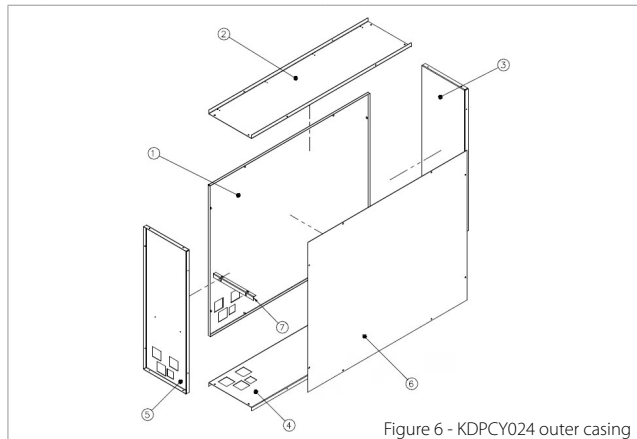


Figure 6 - KDPCY024 outer casing

Legend

| | | | |
|---|-------------|---|----------------------------|
| 1 | Rear panel | 5 | Left side |
| 2 | Upper panel | 6 | Anti-plaster panel |
| 3 | Right side | 7 | Angle iron for unit fixing |
| 4 | Lower panel | | |

The outer-casing is made on steel. Its dimensions are: 760x619x219 mm (LxHxP).

KDPFY024 front panel

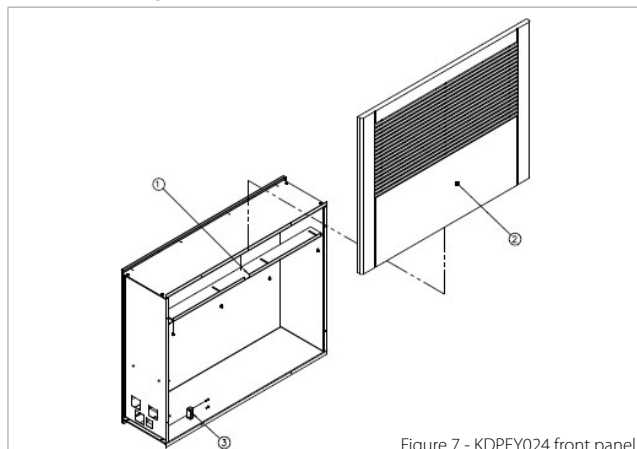


Figure 7 - KDPFY024 front panel

Legend

| | | | |
|---|--------------|---|--------|
| 1 | Fixing guide | 3 | Magnet |
| 2 | Front panel | | |

The panel is made of white-painted MDF. Its dimensions are: 790x630x18 mm (LxHxW)

The front panel is supplied with a guide (1) that must be fixed to the upper panel of the outer casing with four self-threading screws (3,9x9,5 mm). The slots on the guide ensure the panel rear is perfectly aligned with the finished wall surface. On the left side of the outer casing you can fit a magnet (using two screws 2,8x12 mm) to hold the panel in place; the panel can subsequently be removed by raising it after detaching it from the magnet. The front panel has no anchorage screws and is removed by simply raising it by a couple of centimetres.

Dimensions

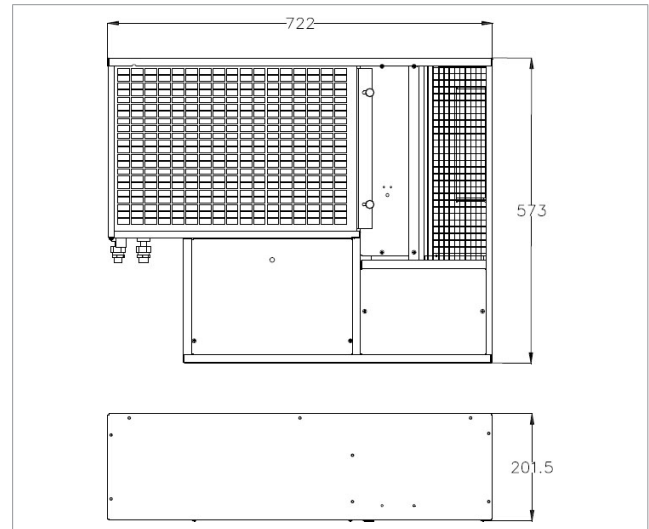


Figure 8 - Dimensions in mm



NB.

It is important to leave a gap of at least 1,5 m from the front of the grille, so the dehumidified air can circulate freely.
The condensate drainage incline must be suitable for the size and length of the pipe.
You must fit a drain-trap of at least 50 mm (only one, to prevent air being sucked back in via the drain pipe).

Product specifications

KDPRHY024

Monobloc unit for dehumidification and integration of sensible available power, for flush-mounting wall installation, to be combined with radiant cooling systems. Complete with removable filtering section in synthetic material, class G3 (EN779:2002), centrifuge fan with direct-coupled 3-speed motor, cooling circuit with R290 refrigerant gas, hydraulic circuit, treatment coils with copper pipe and aluminium fins, outer casing and front panel in white-painted wood. Dehumidification capacity 23 l/24h, air flow rate 200 m³/h in dehumidification mode and 300 m³/h in integration mode. Ambient temperature working range 15÷30 °C. Water connections 2x1/2" F. 230 V power supply.

Additional information

For more information, go to www.giacomini.com or contact our technical assistance service: ☎ +39 0322 923372 📞 +39 0322 923255 ✉ consulenza.prodotti@giacomini.com
This document provides only general indications. Giacomini S.p.A. may change at any time, without notice and for technical or commercial reasons, the items included herewith.
The information included in this technical sheet do not exempt the user from strictly complying with the rules and good practice standards in force.
Giacomini S.p.A. Via per Alzo, 39 - 28017 San Maurizio d'Opaglio (NO) Italy